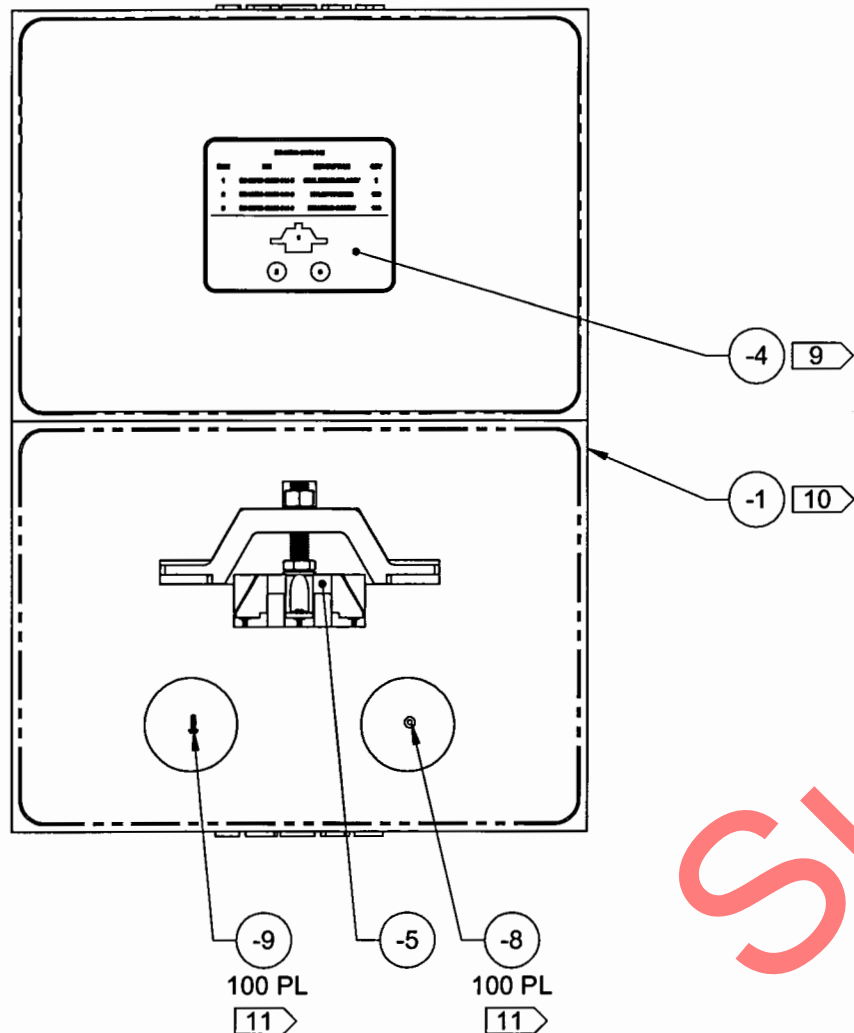
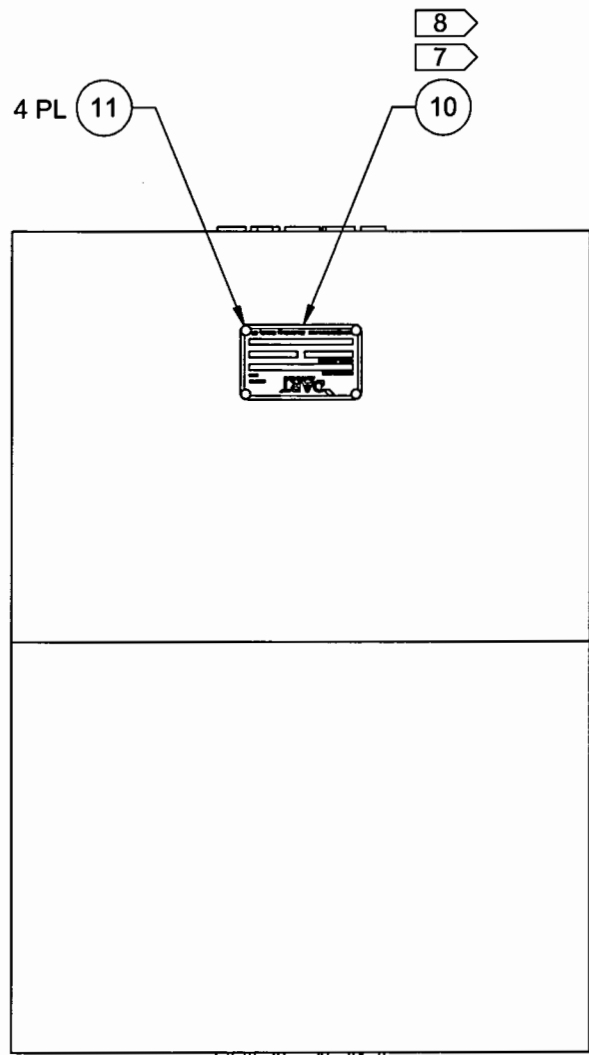


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10350-041-1	PACKAGING ASSY
-4	1	RB 92700-10350-041-4	CONTENT PLACARD
-5	1	RB 92700-10350-041-5	SEAL REMOVER ASSY
-8	100	RB 92700-10350-041-8	WHITE NYLON WASHER 0.12" ID x 0.28" OD.
-9	100	RB 92700-10350-041-9	STEEL HEX HEAD THREAD-FORMING SCREW #4-40 x 3/8" LG.
10	1	RB41011	DART PLACARD
11	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



RB 92700-10350-041 SEAL REMOVER SET

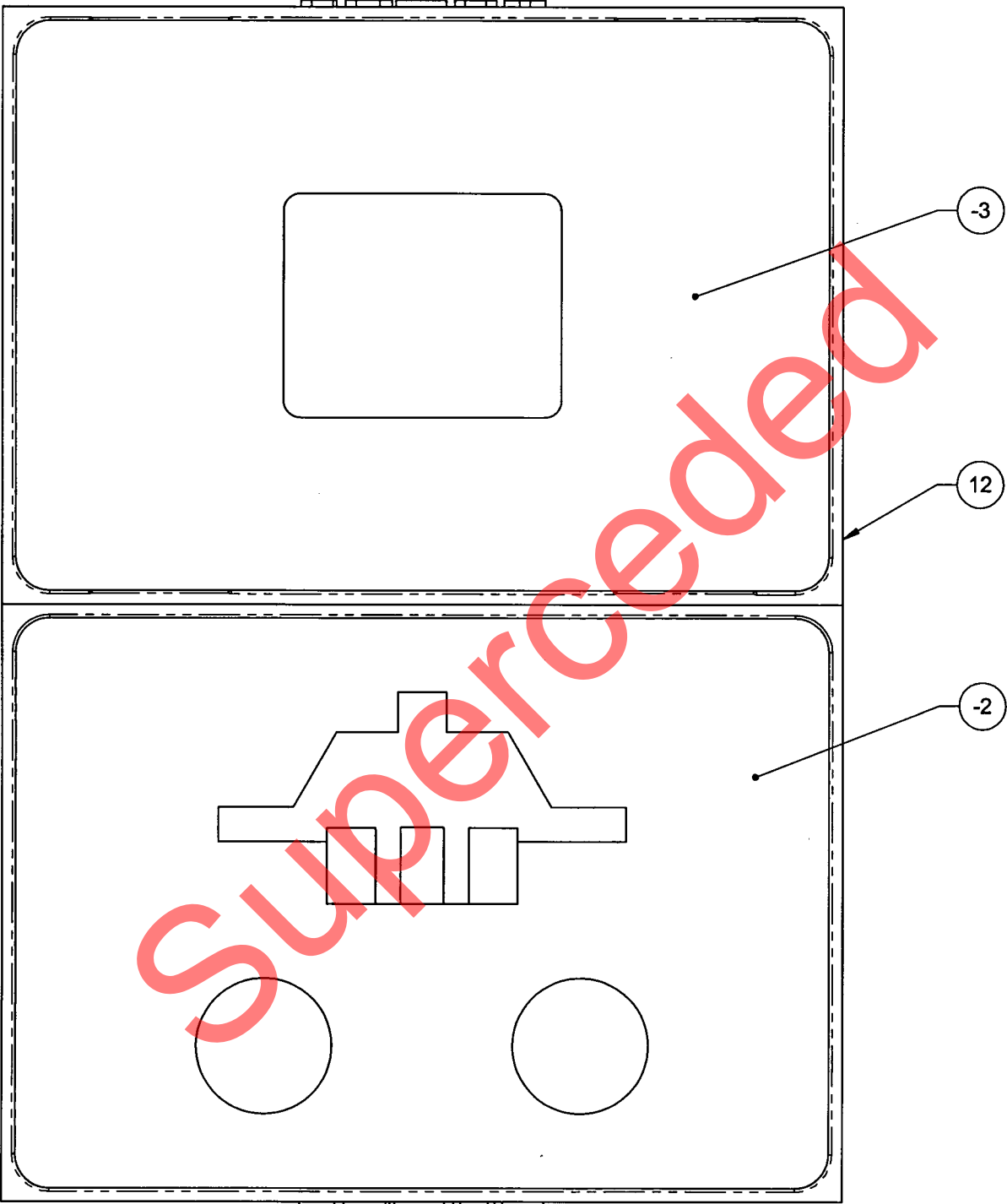


NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
- 11) HARDWARE MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-642	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 1 OF 10
APPROVED	VM	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
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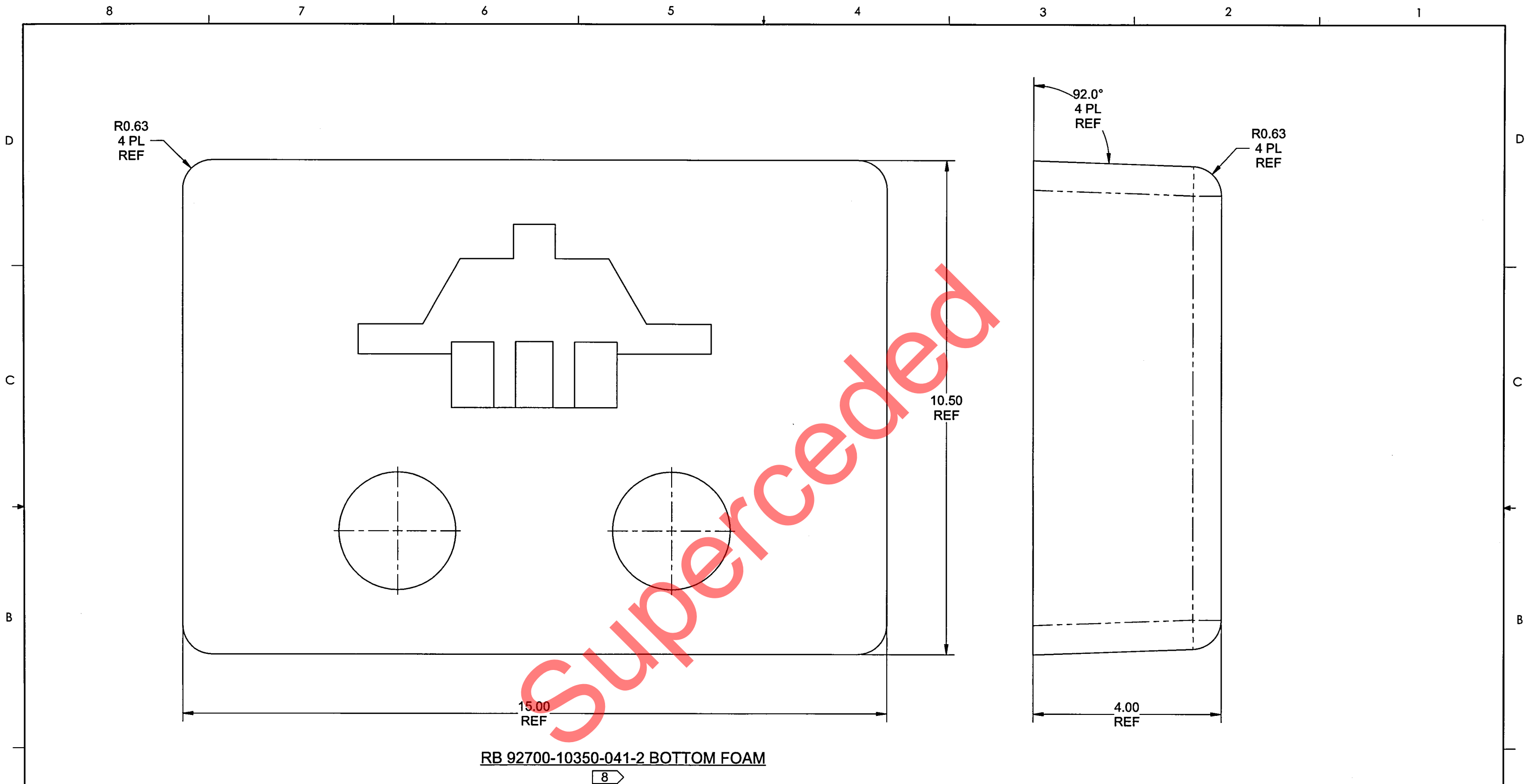
ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10350-041-2	BOTTOM FOAM
-3	1	RB 92700-10350-041-3	TOP FOAM
12	1	PELICAN #APP-iM2200-E	PELICAN CASE iM2200



RB 92700-10350-041-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

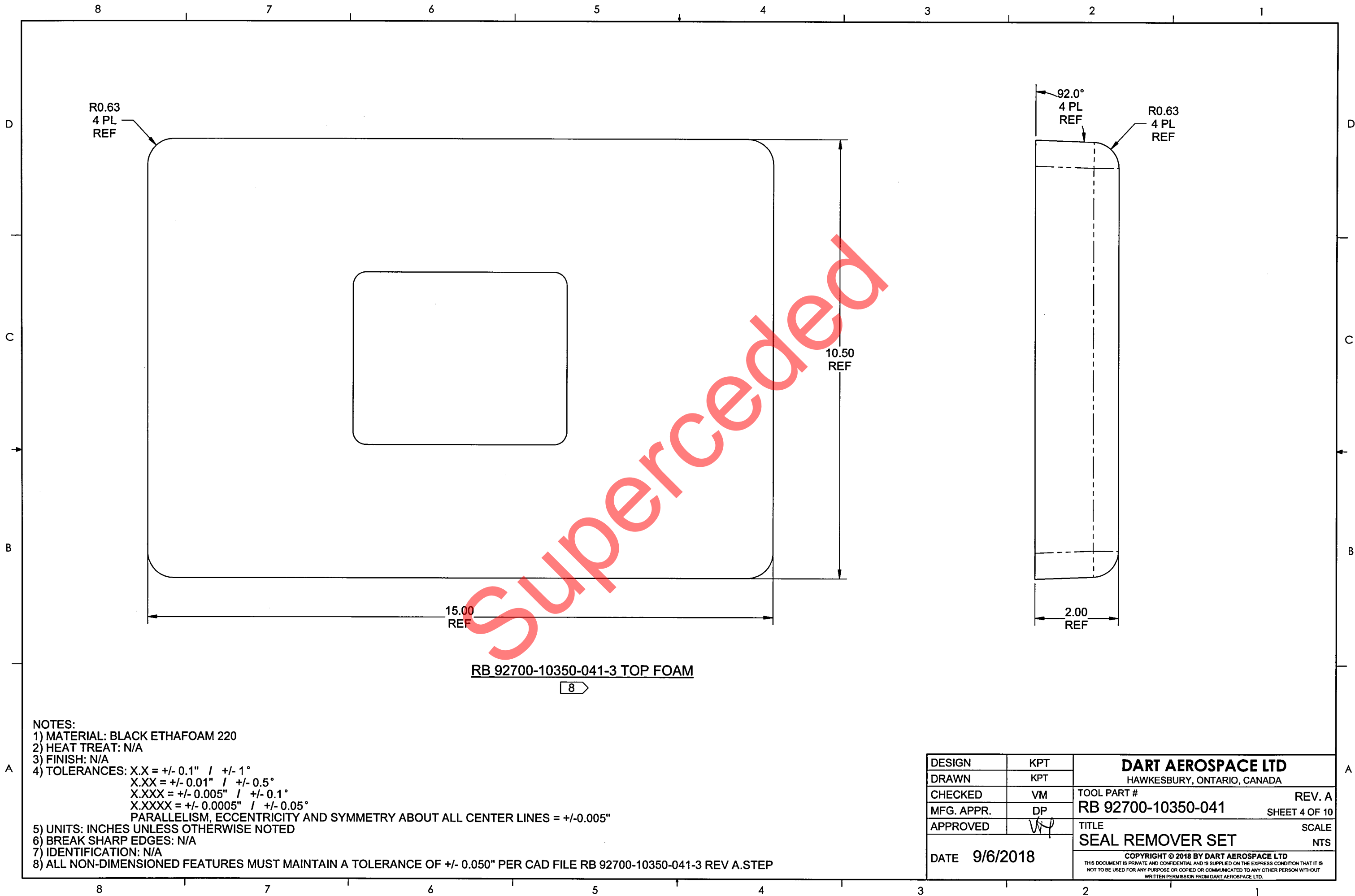
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 2 OF 10
APPROVED	VFP	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
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NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10350-041-2 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 3 OF 10
APPROVED	VH	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
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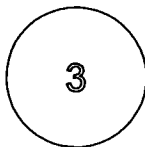
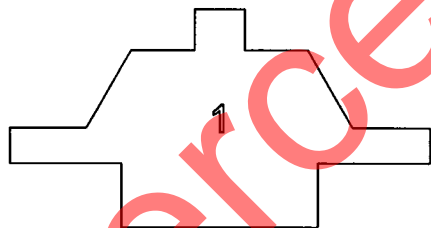


NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10350-041-3 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 4 OF 10
APPROVED	WY	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
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RB 92700-10350-041

ITEM	P/N	DESCRIPTION	QTY
1	RB 92700-10350-041-5	SEAL REMOVER ASSY	1
2	RB 92700-10350-041-8	NYLON WASHER	100
3	RB 92700-10350-041-9	HEX HEAD SCREW	100

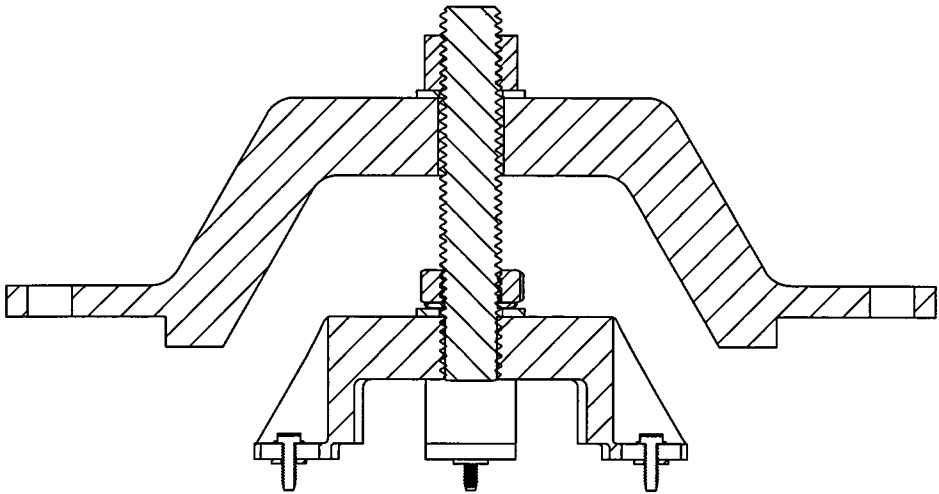


RB 92700-10350-041-4 CONTENT PLACARD

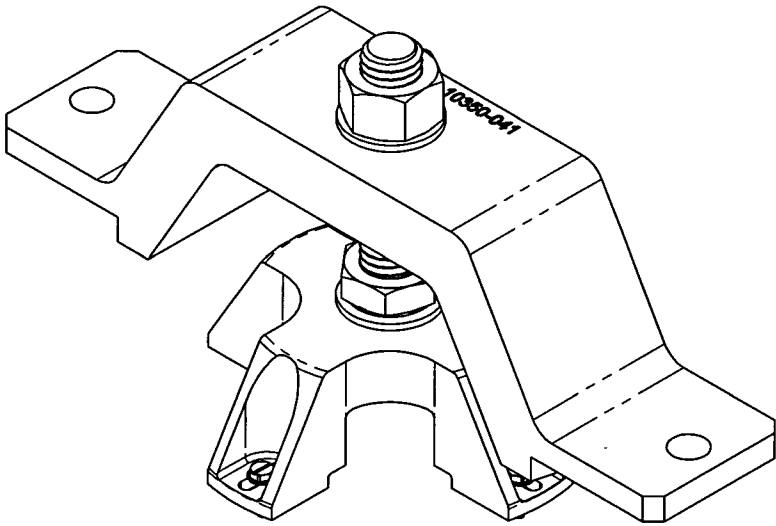
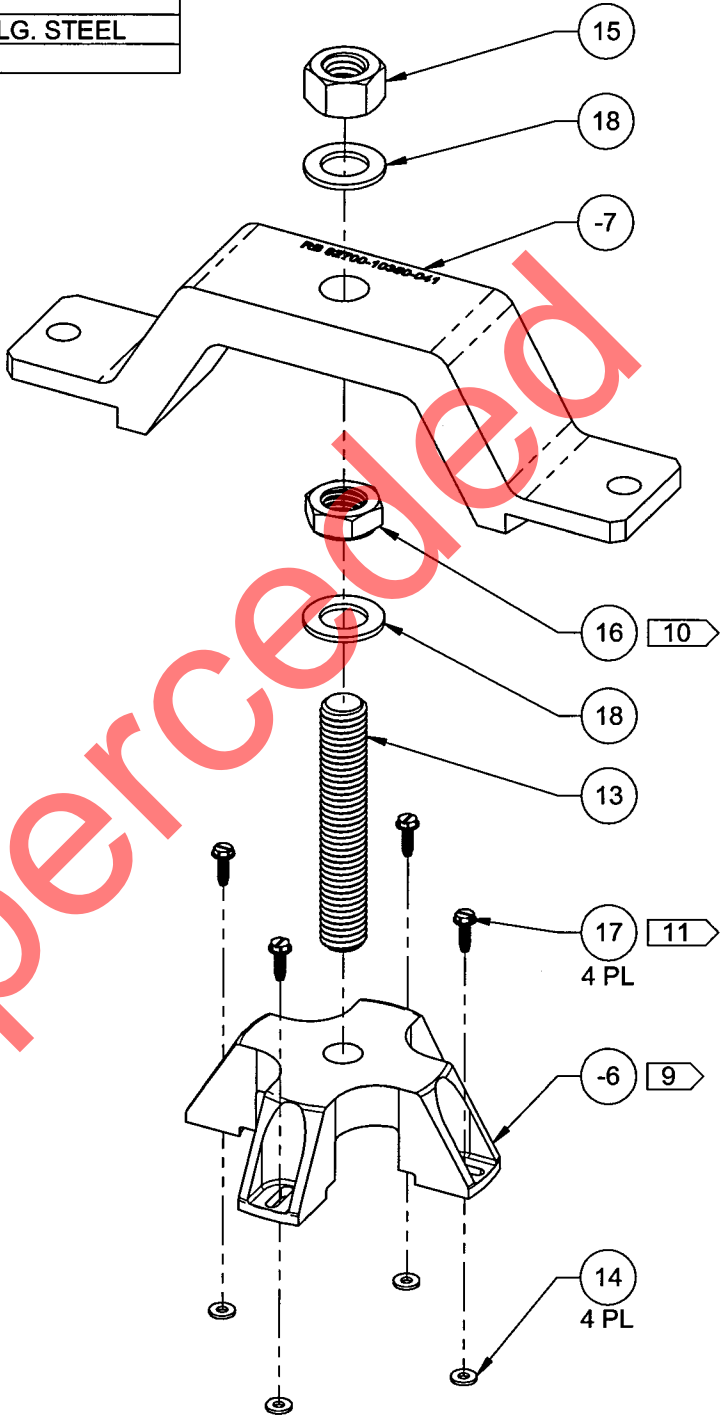
- NOTES:
- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 5 OF 10
APPROVED	VH	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
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ITEM #	QTY	PART #	PART TITLE
-6	1	RB 92700-10350-041-6	SEAL REMOVER
-7	1	RB 92700-10350-041-7	SEAL REMOVER BASE
13	1	McMaster#98758A516 OR EQUIV	STEEL THREADED ROD 1/2"-13 x 3-1/2", LG.
14	4	McMaster#90295A362 OR EQUIV.	WASHER 0.12" ID. X 0.28" OD. NYLON PLASTIC
15	1	McMaster#94895A823 OR EQUIV	STEEL GRADE 8 HEX NUT 1/2"-13
16	1	McMaster#94945A224 OR EQUIV	STEEL GRADE 8 THIN LOCKNUT 1/2"-13
17	4	McMaster#93882A108 OR EQUIV.	HEX HEAD THREAD-FORMING SCREW #4-40 X 3/8" LG. STEEL
18	2	NAS1149F0863P	WASHER



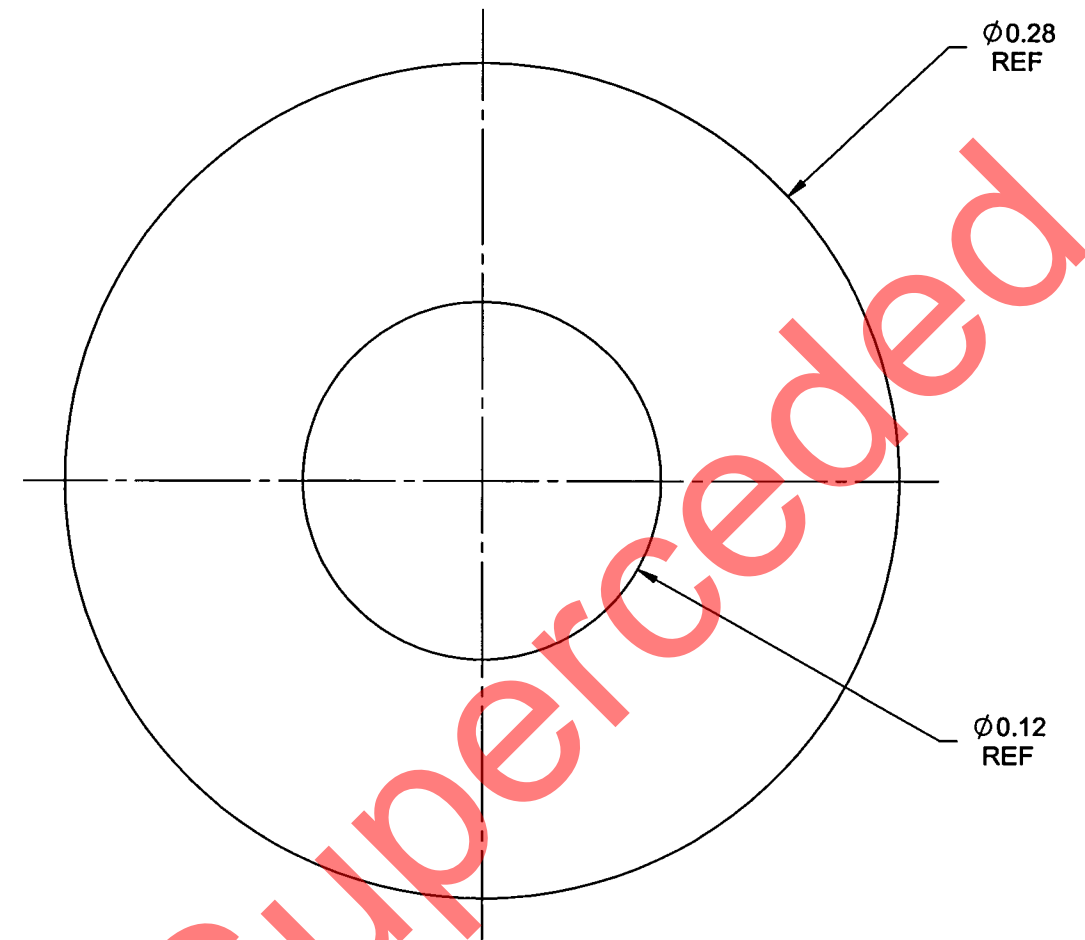
RB 92700-10350-041-5 SEAL REMOVER ASSY



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -6 THEN ASSEMBLE WITH ITEM 13 AND REMOVE EXCESS
- 10) INSTALL ITEM 16 WITH A TORQUE OF 37-50 IN-LBS AS SHOWN
- 11) INSTALL ITEM 17 HAND TIGHT
- 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

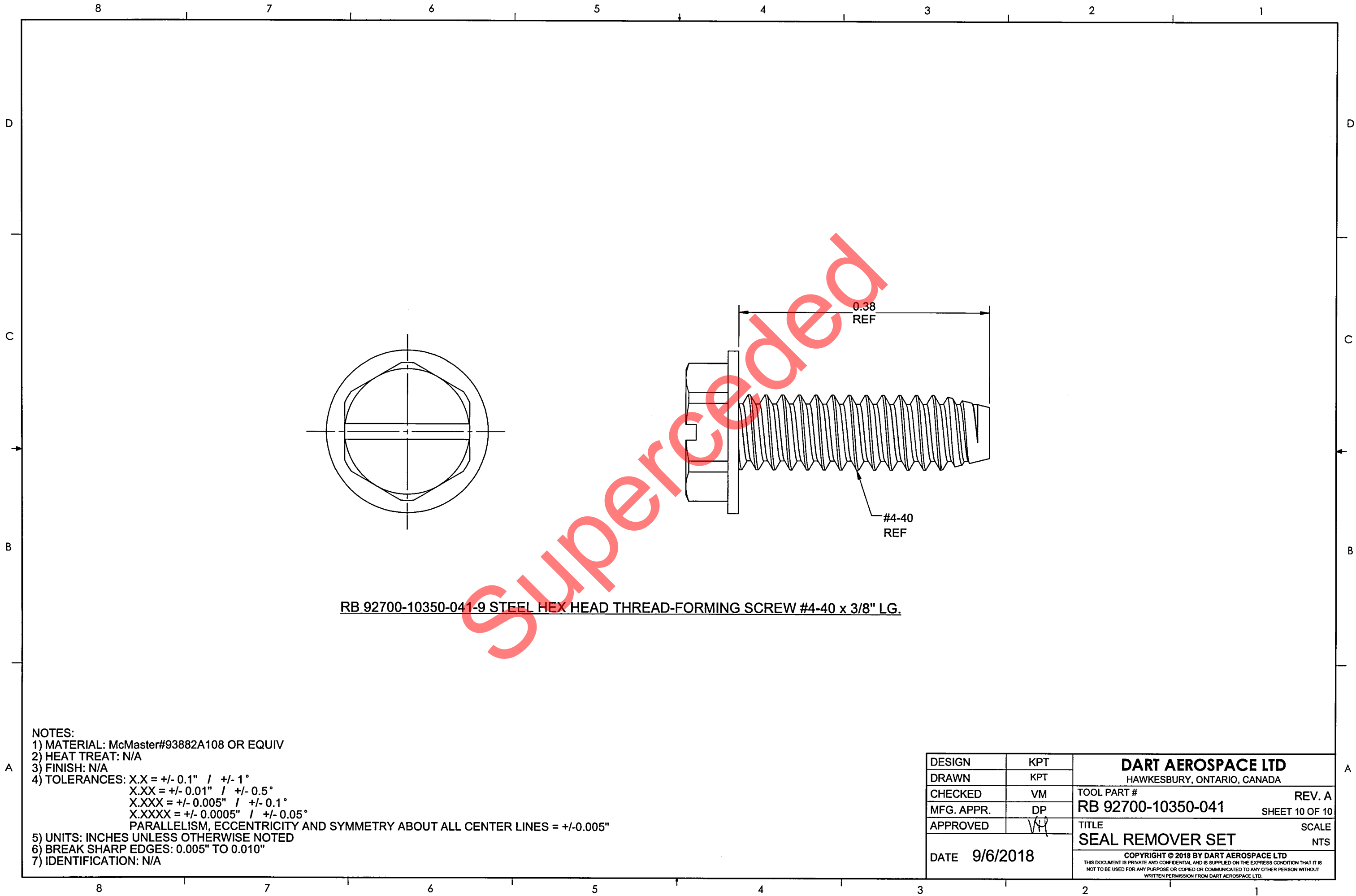
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 6 OF 10
APPROVED	VA	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
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RB 92700-10350-041-8 WHITE NYLON WASHER 0.12" ID x 0.28" OD.

- NOTES:
- 1) MATERIAL: McMaster#90295A362 OR EQUIV
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 9 OF 10
APPROVED	VP	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
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RB 92700-10350-041-9 STEEL HEX HEAD THREAD-FORMING SCREW #4-40 x 3/8" LG.

- NOTES:
- 1) MATERIAL: McMaster#93882A108 OR EQUIV
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10350-041	SHEET 10 OF 10
APPROVED	VP	TITLE	SCALE
DATE 9/6/2018		SEAL REMOVER SET	NTS
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